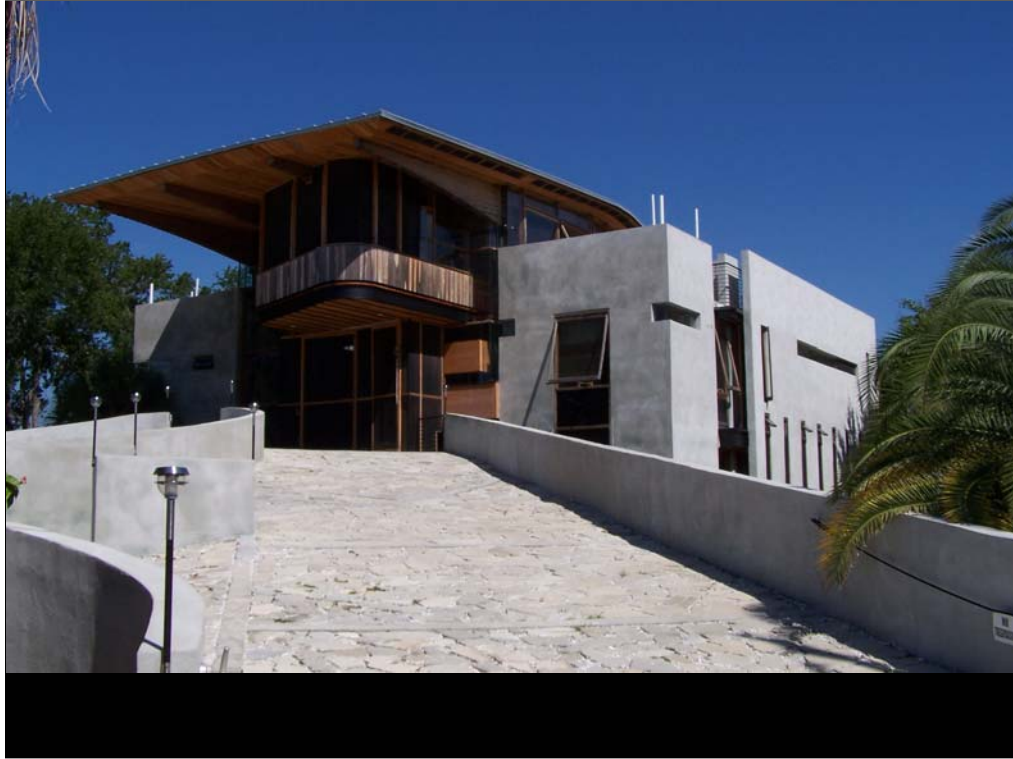


Masonry. Mayan ruins, circa 2500BC. Varying levels of craftsmanship depending on the height of the empire. At the peak is precision, toward the end, less so.



Chichetzen Itza random stone floor carvings and precision level with low technology and high labor.

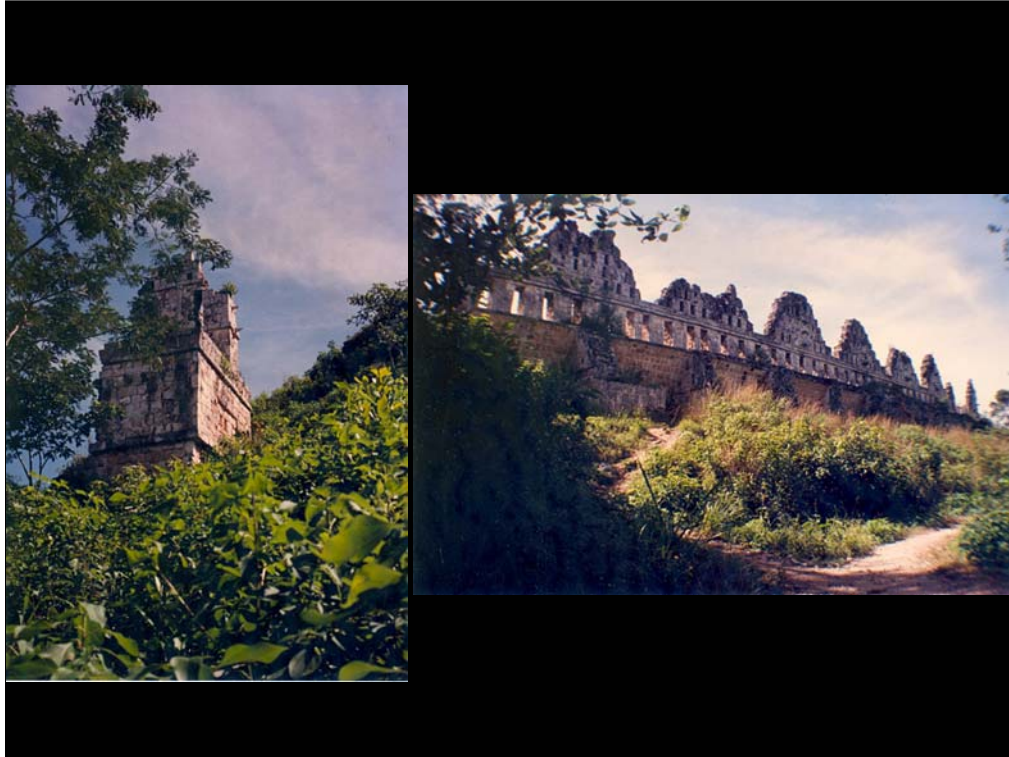








Chichen Itza. Scale and variety of forms. Random stone sizes, lack of mortar.



Uxmal – relationship to site, transparency



Edzna – texture, uniqueness of stone. Carving, time, labor intensive.



http://www.google.com/imgres?imgurl=http://www.blockwall.org/images/split-face-block.jpg&imgrefurl=http://www.blockwall.org/&h=265&w=354&sz=19&tbnid=aqpYJ8dZ36QrcM:&tbnh=91&tbnw=121&prev=/images%3Fq%3Dsplit%2Bfaced%2Bblock&usg=__5fJkDbDnEHjflK98RtKeTvaYjYo=&ei=JRZyS4OBEY6vtgeIn72FCg&sa=X&oi=image_result&resnum=4&ct=image&ved=0CBIQ9QEwAw

8" REINFORCED SPLIT FACE CMU

(retail / commercial / institutional / speculative office & warehouse)

CONTINUOUS SEALANT

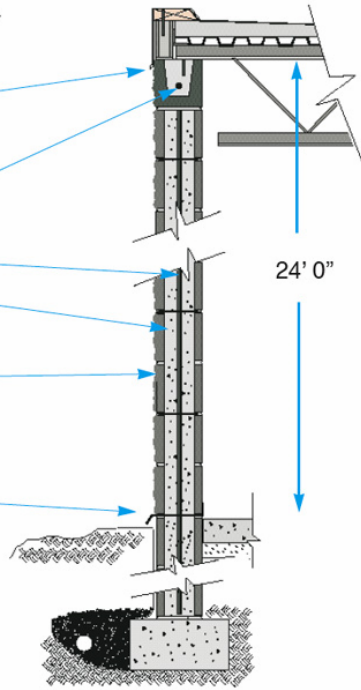
1 #5 REBAR IN BOND BEAM UNIT

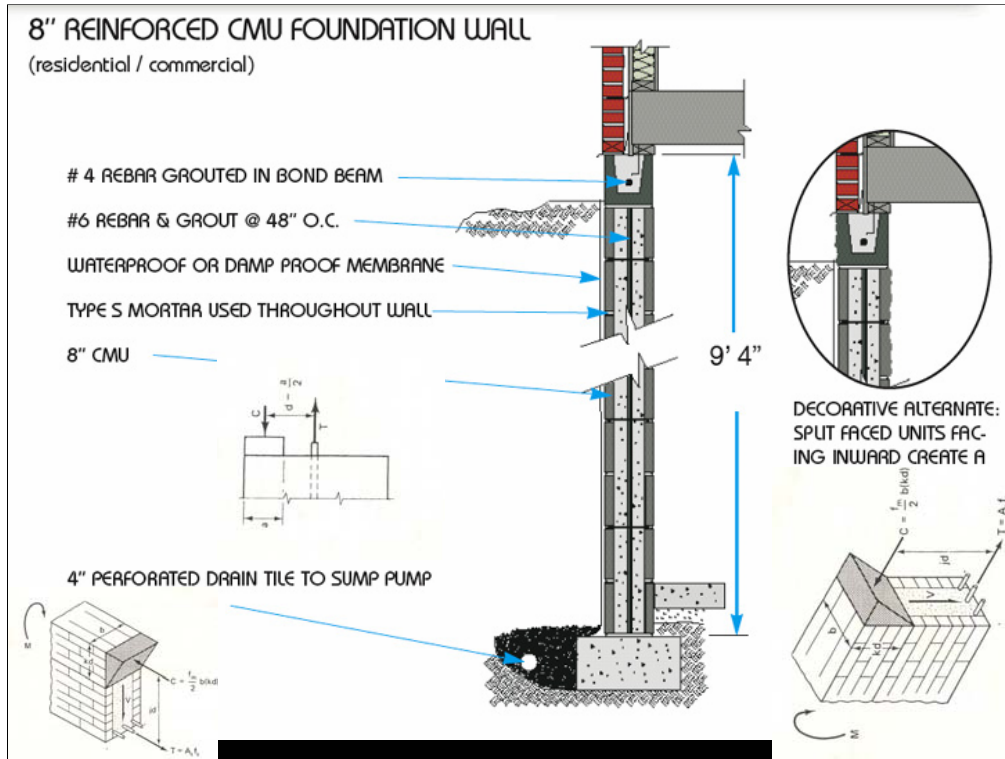
#6 REBAR & GROUT @ 48" O.C.

NON-GROUTED CORES FILLED WITH
FOAMED-IN-PLACE INSULATION

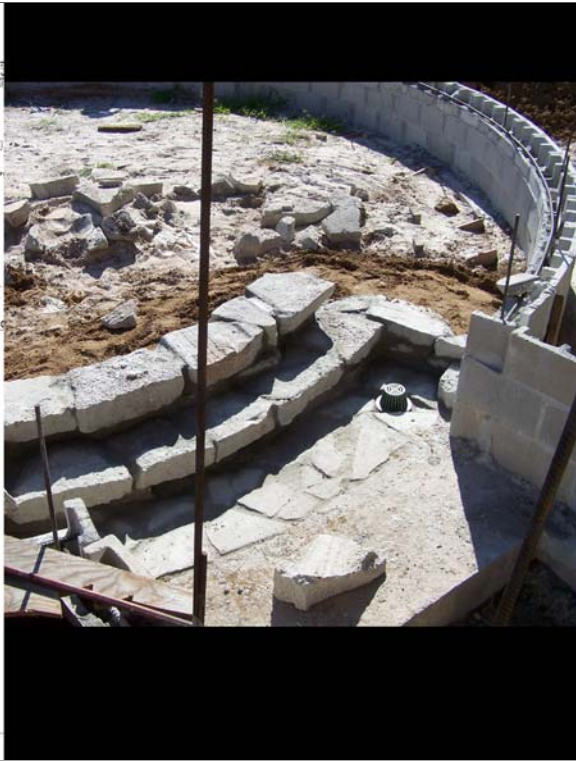
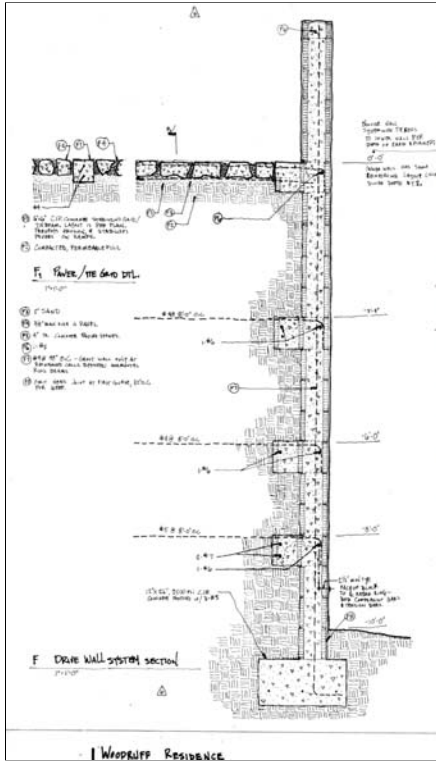
7 5/8" SPLIT FACE CMU

BASE FLASHING





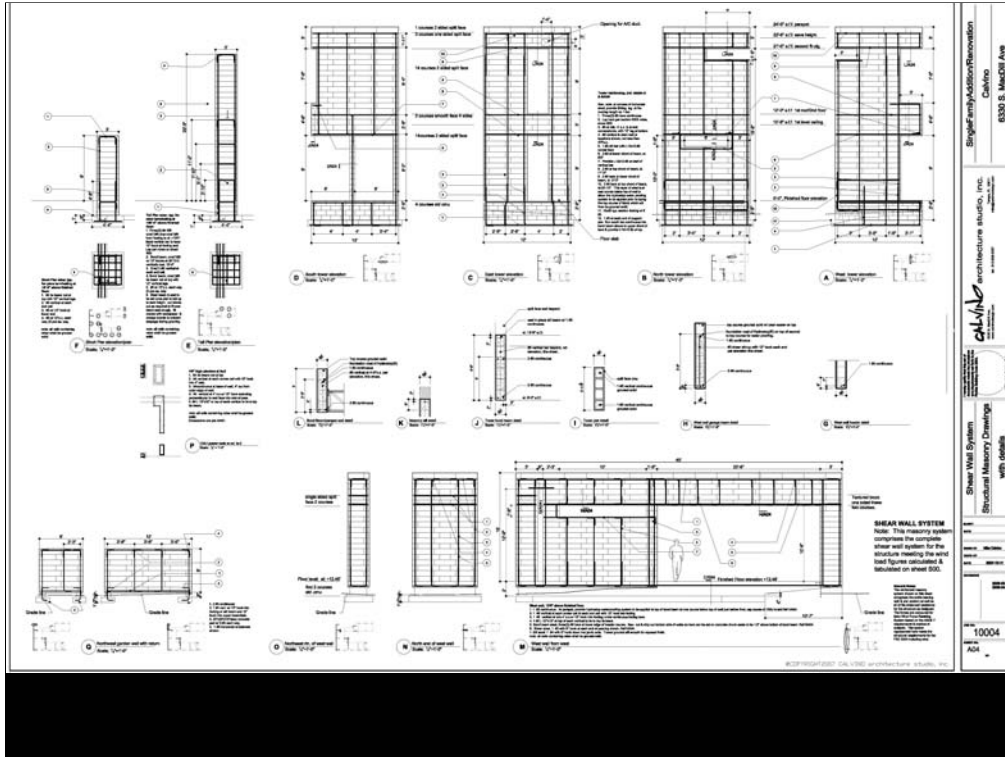
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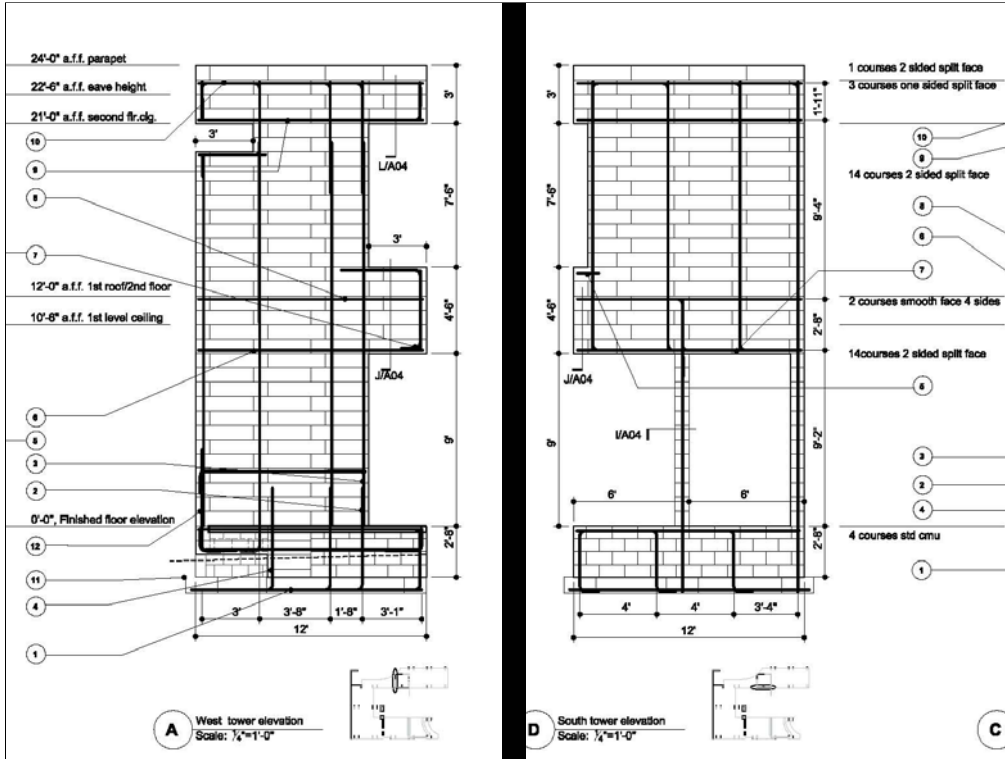


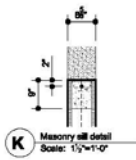
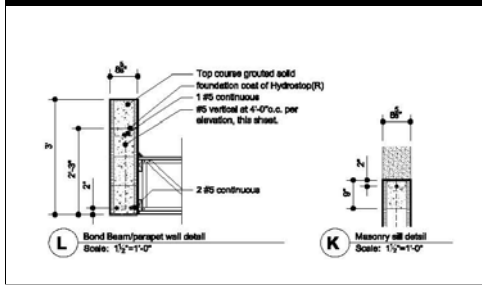
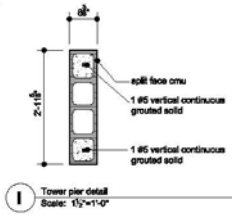
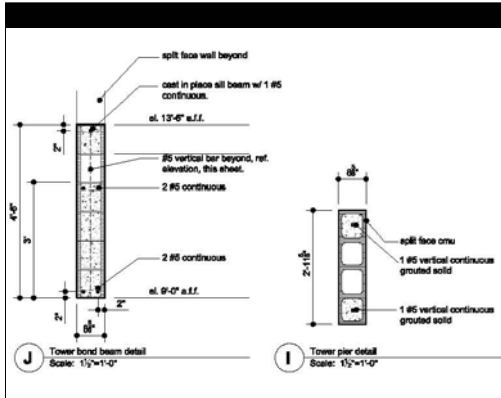


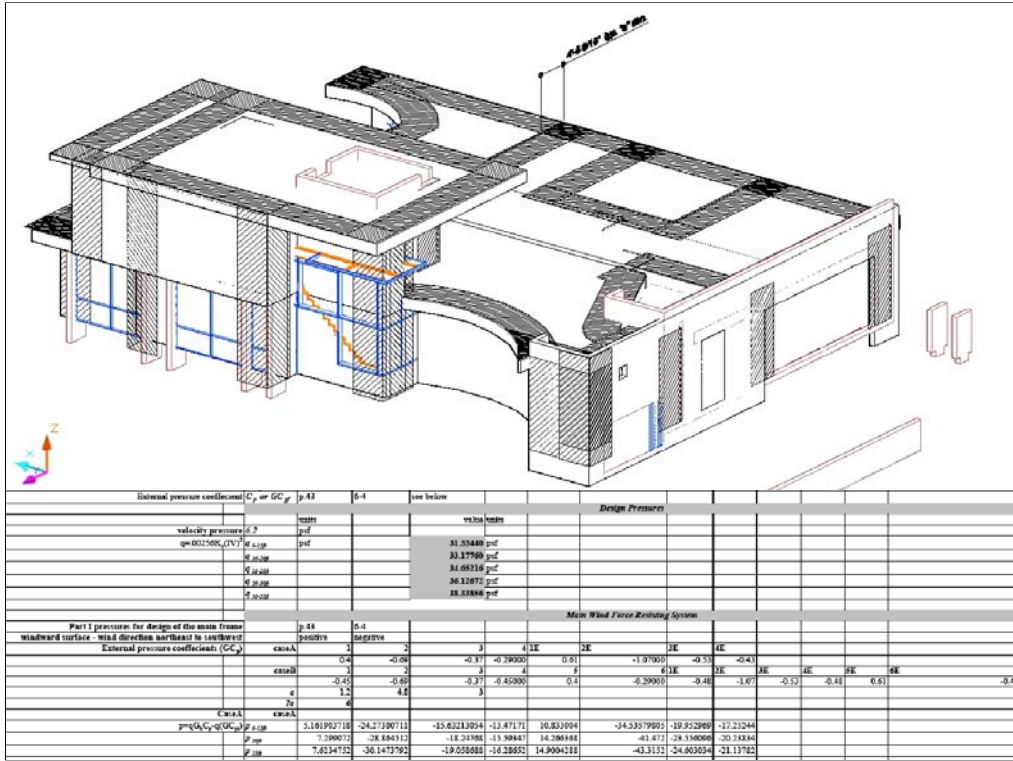




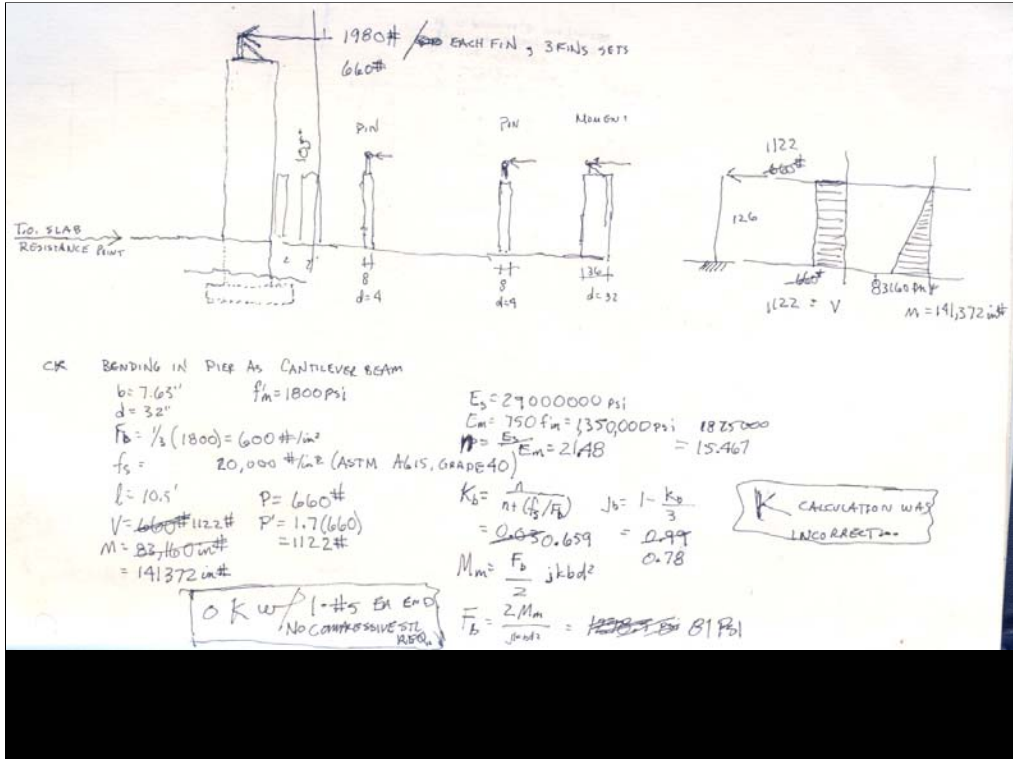


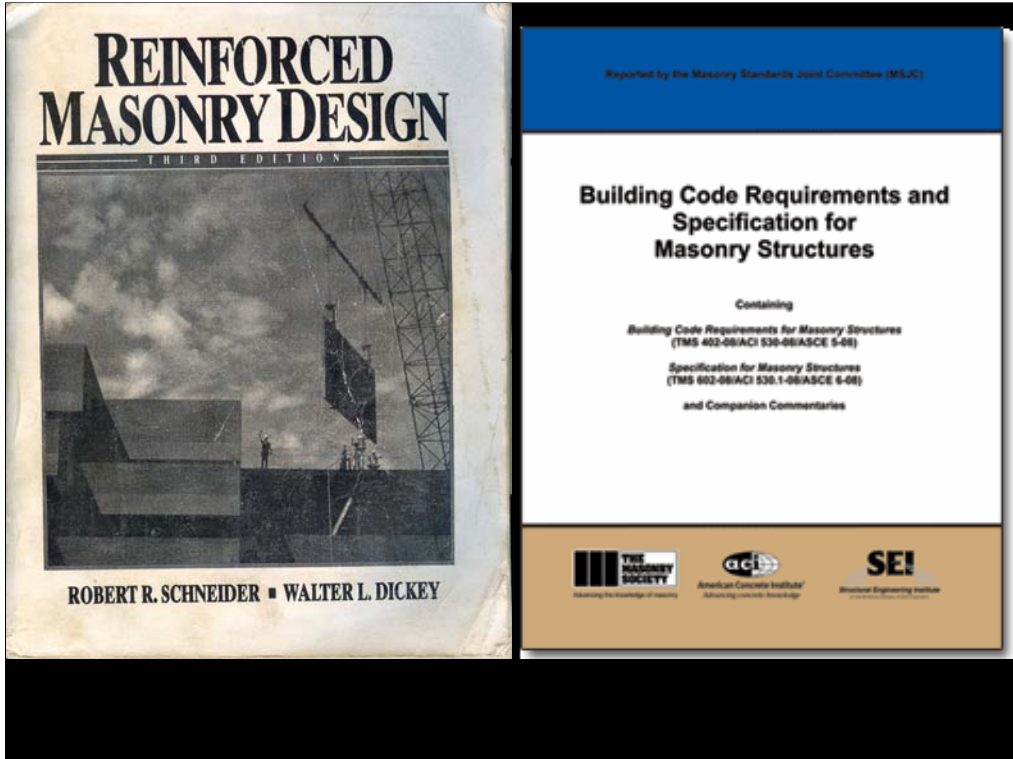






External pressure coefficient C_p or GC_p		p.43	0-4	see below	Design Pressure											
velocity pressure q	psf				value/units											
$q_{0.025}$	psf				31.53488 psf											
$q_{0.10}$	psf				33.37760 psf											
$q_{0.25}$	psf				34.69316 psf											
$q_{0.50}$	psf				36.12673 psf											
$q_{1.00}$	psf				38.18868 psf											
Main Wind Force Resisting System																
Part I pressure for design of the main frame		p.44	0-4													
windward surface - wind direction normal to surface	external pressure coefficient (GC_p)	positive	negative		1	2	3	4	5	6	7	8	9	10	11	12
	C_{p1}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p2}	-0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p3}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p4}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p5}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p6}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p7}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p8}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p9}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p10}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p11}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p12}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p13}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p14}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p15}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p16}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p17}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p18}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p19}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p20}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p21}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p22}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p23}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p24}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p25}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p26}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p27}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p28}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p29}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p30}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p31}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p32}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p33}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p34}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p35}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p36}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p37}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p38}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p39}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p40}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p41}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p42}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p43}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p44}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p45}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p46}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p47}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p48}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p49}	0.4	-0.6		-0.37	-0.38000	0.01									
	C_{p50}	0.4	-0.6		-0.37	-0.38000	0.01									





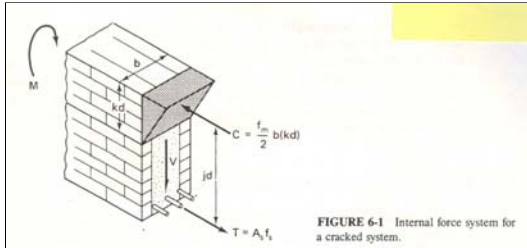


FIGURE 6-1 Internal force system for a cracked system.

The assumption that the masonry carries no tensile stresses implies a cracked section. This sometimes leads to erroneous conclusions. For instance, where the

The principle of the transformed section is resorted to in analyzing the internal mechanics at a section. Figure 6-2 shows the straight-line stress and strain distribution patterns assumed to exist in the cracked section. From the internal force system shown in Figure 6-1, assuming that equilibrium obtains throughout, the necessary design and analysis formulas are developed. As previously noted, it is assumed that all the masonry on the tensile side of the neutral axis has cracked and is therefore

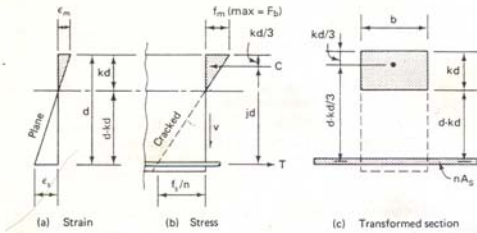
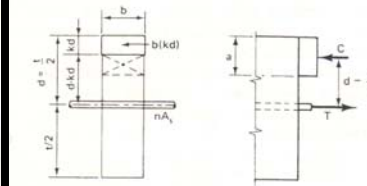
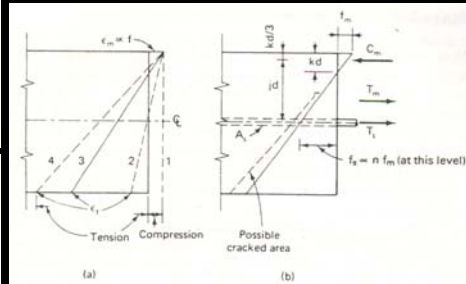


FIGURE 6-2 Stress/strain patterns for cracked section design assumption.



*Neglect tension area in masonry

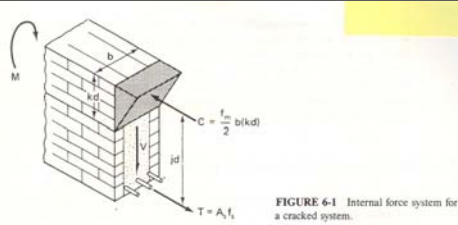


FIGURE 6-1 Internal force system for a cracked system.

This expression for k can be used in analyzing the moment capacity of a beam with a given cross section for which the modular ratio, n , and the steel ratio, p , are known, or for calculating unit stresses in the steel and masonry when a known moment is applied. It cannot be used in design, since p is usually unknown.

The total compression force is computed as $C = b(kd)(f_m/2)$ and the total tensile force $T = A_s f_s$. Equilibrium dictates, of course, that these two forces must be numerically equal, and the moment of the couple that they comprise can be expressed in terms of the tensile force T ; thus

$$M_s = T(jd) = A_s f_s jd \quad \text{Steel moment} \quad (6-2)$$

or
 $M_s = p b d f_s j d$
 and the steel stress then becomes

$$f_s = \frac{M}{A_s j d} \quad \text{Steel stress} \quad (6-2a)$$

Taking moments about T gives

$$M_m = C j d = b(kd) \frac{f_m}{2} (jd) = \frac{f_m}{2} j k b d^2 \quad \text{Masonry moment} \quad (6-3)$$

from which the masonry stress becomes

$$f_m = \frac{2M}{b d^2 j k} = \frac{M}{b d^2} \frac{2}{j k} \quad \text{Masonry stress} \quad (6-3a)$$

A typical wall design problem entails the determination of the amount required for a given wall cross section. In this situation, two possibilities themselves:

1. p is governed by f_s allowable (which typically is the case); then

$$\text{trial } A_s = \frac{M}{f_s j d} \quad \text{Assume } j = 0.9, \text{ then verify}$$

$$p = A_s / b d$$

and
 Now solve for

$$k = \sqrt{2pn + (pn)^2} - pn \quad \text{and} \quad j = 1 - \frac{k}{3}$$

Check $f_m = \frac{M}{b d^2} \times \frac{2}{j k} \leq F_m$. If true, then f_s remains equal to f_s allowable and trial A_s becomes the actual A_s .

2. p is governed by F_m . In this case,

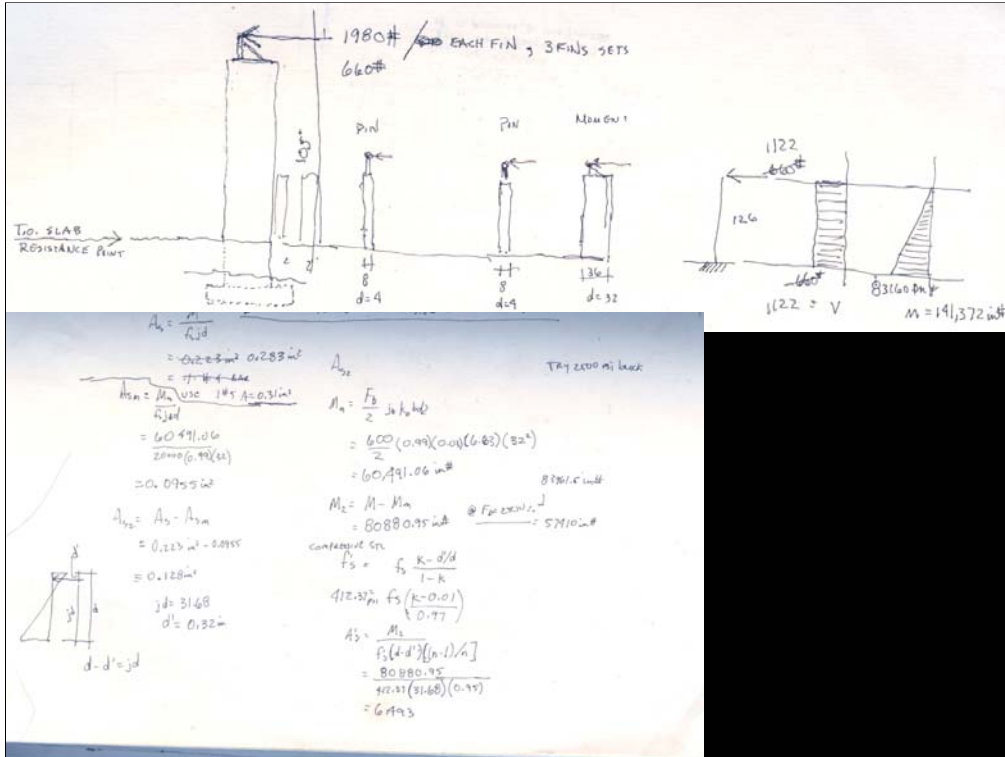
$$M = \frac{F_m}{2} j k b d^2$$

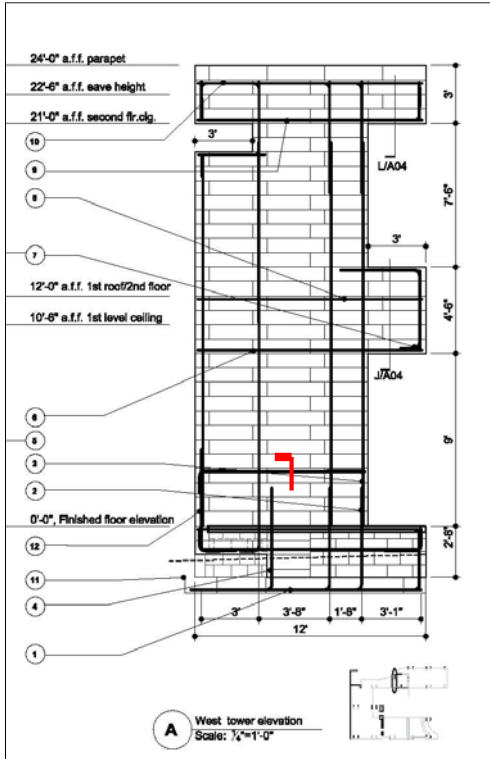
or

$$j k = \frac{2M}{F_m b d^2} = \text{a calculated numerical value}$$

Since

$$j = 1 - \frac{k}{3}, \quad j k = k - \frac{k^2}{3}$$





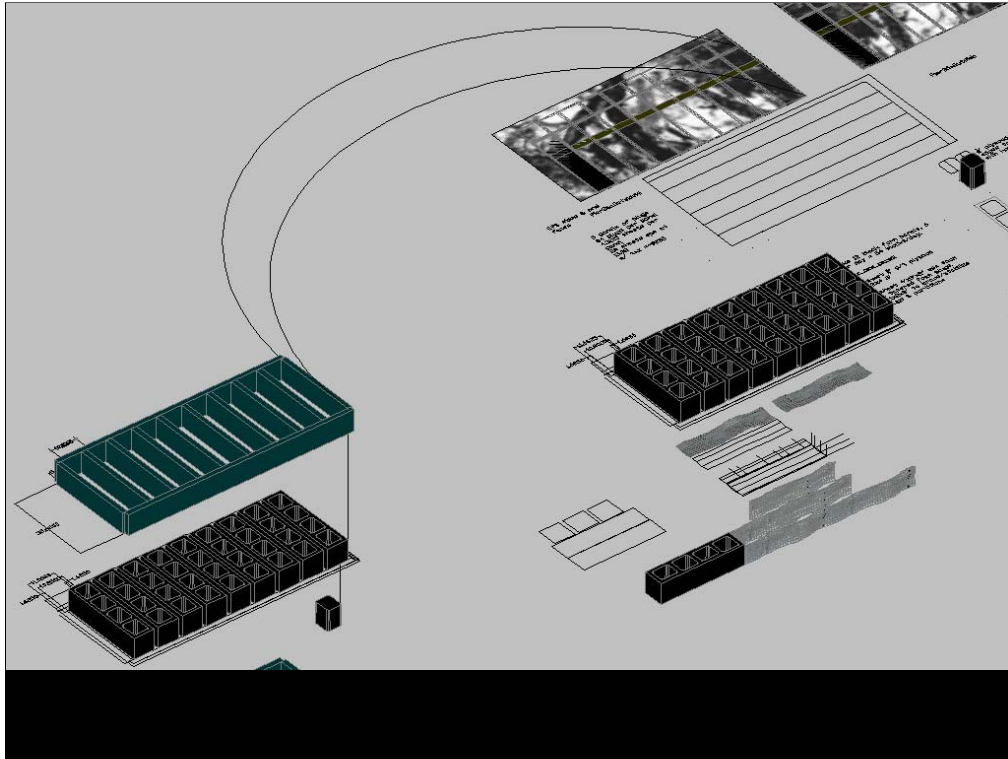


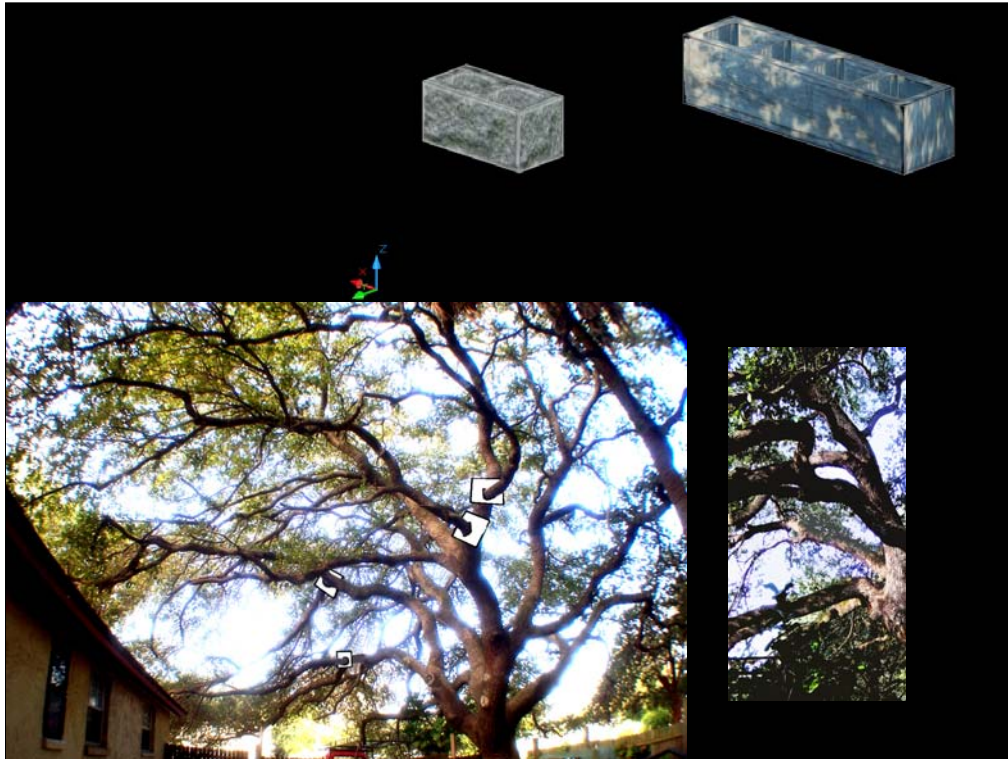
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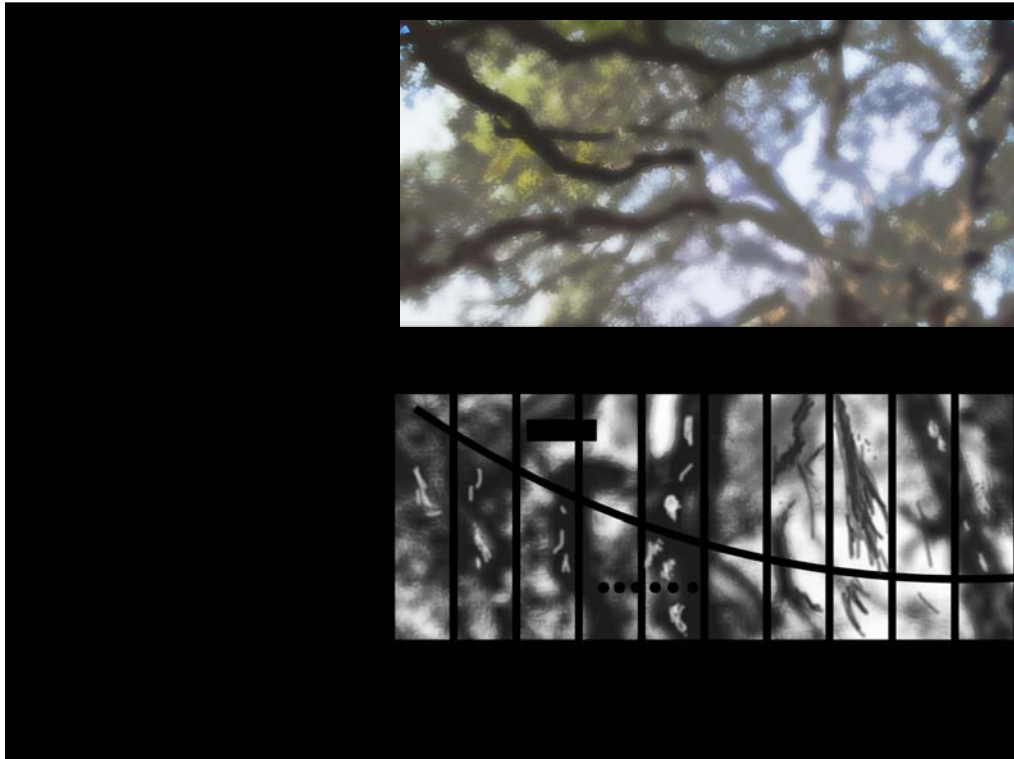


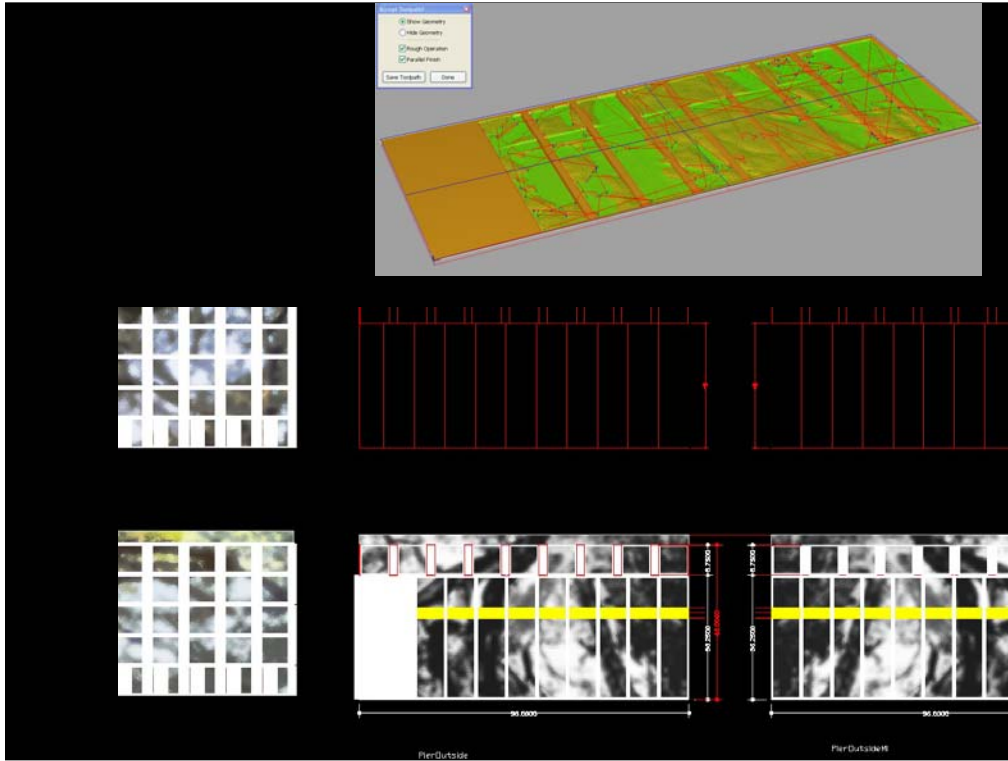
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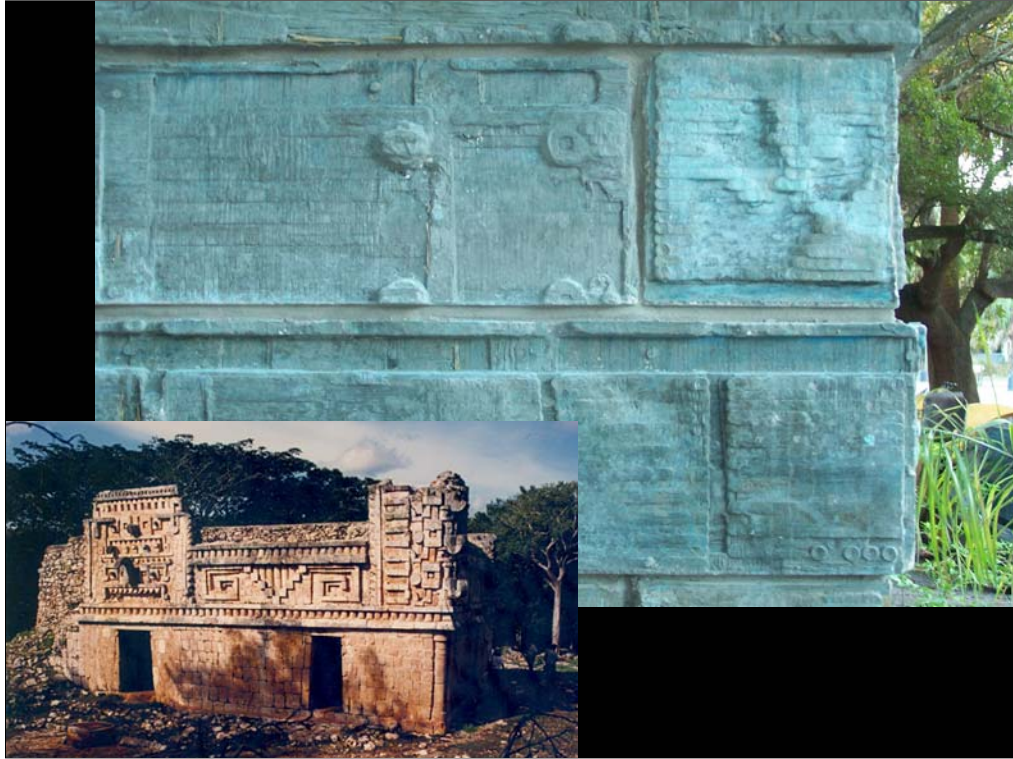






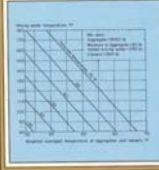
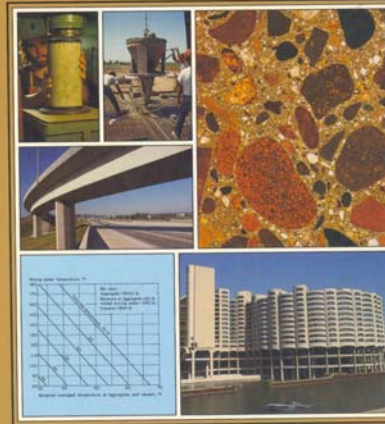








Design and Control of Concrete Mixtures



THIRTEENTH EDITION

Table 7-15. Proportions by Weight to Make One Cubic Foot of Concrete for Small Jobs

Maximum-size coarse aggregate, in.	Air-entrained concrete				Non-air-entrained concrete			
	Cement, lb	Wet fine aggregate, lb	Wet coarse aggregate, lb*	Water, lb	Cement, lb	Wet fine aggregate, lb	Wet coarse aggregate, lb*	Water, lb
3/8	29	53	46	10	29	59	46	11
1/2	27	46	55	10	27	53	55	11
3/4	25	42	65	10	25	47	65	10
1	24	39	70	9	24	45	70	10
1 1/2	23	38	75	9	23	43	75	9

*If crushed stone is used, decrease coarse aggregate by 3 lb and increase fine aggregate by 3 lb.
Reference 7-1.

Table 7-16. Proportions by Volume* of Concrete for Small Jobs

Maximum-size coarse aggregate, in.	Air-entrained concrete				Non-air-entrained concrete			
	Cement	Wet fine aggregate	Wet coarse aggregate	Water	Cement	Wet fine aggregate	Wet coarse aggregate	Water
3/8	1	2 1/4	1 1/2	1/2	1	2 1/2	1 1/2	1/2
1/2	1	2 1/4	2	1/2	1	2 1/2	2	1/2
3/4	1	2 1/4	2 1/2	1/2	1	2 1/2	2 1/2	1/2
1	1	2 1/4	2 3/4	1/2	1	2 1/2	2 3/4	1/2
1 1/2	1	2 1/4	3	1/2	1	2 1/2	3	1/2

*The combined volume is approximately 2/3 of the sum of the original bulk volumes.
Reference 7-1.

Design and Control of Concrete Mixtures

PLASTOL 5700

HIGH RANGE WATER REDUCING ADMIXTURE

Euclid
Concrete
Admixtures

PLASTOL 5700
High Range Water Reducing Admixture

DESCRIPTION

PLASTOL 5700 is a ready to use high range water reducing admixture for concrete specifically engineered to provide maximum water reduction, slump flow, and high strengths in precast concrete applications. PLASTOL 5700 is capable of reducing water demand by up to 40%. Use in high performance concrete applications or self-consolidating concrete. PLASTOL 5700 does not contain any added chlorides or chemicals known to promote corrosion of steel.

PRIMARY APPLICATIONS

- High performance concrete
- Self-consolidating concrete
- Precast/prestressed concrete
- Low water/cement ratio concrete
- High early strength applications

FEATURES/BENEFITS

- Improved appearance with SCC mixes
- Higher strengths at all ages
- Maximized efficiency for slump or flow increase
- Reduced discharge time in forms
- Enables cement reduction
- Efficient use of labor, materials and equipment

TECHNICAL INFORMATION

Typical Engineering Data

The following results were developed under laboratory conditions. This data reflects ASTM C-494 Type F performance with 517 lbs cement per cubic yard (307 kilogram per cubic meter).

Compressive Strength: psi (Mpa)		
	Control Mix	PLASTOL 5700
1 day	1225 (8.4)	2313 (15.9)
3 day	2620 (18.1)	4560 (31.4)

Flexural Strength: psi (Mpa)		
	Control Mix	PLASTOL 5700
3 days	516 (3.6)	734 (5.1)
7 days	645 (4.4)	850 (5.9)

Time of Set		
	Control Mix	PLASTOL 5700
Initial Set	5:03	4:37
Final Set	7:09	6:17

M



Upcoming Shows
World of Concrete
Henry, IL 2011
Booth # 51027 / 041054
Concrete Decor Show
Nashville, TN 2010
Booth # 1120

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Dry Pigment Color Card - BRMD180

*Colors as viewed on monitors or individual printers are NOT accurate. Please use web-ready color cards for general color reference only. To order a color card with color swatches, use the [Request Information](#) form, or call us toll free at 1-800-624-0761.

[Printer Friendly](#)

[Click to download a pdf of the Color Card and the Technical Specifications \(not color accurate\)](#)
See Related Links below for Technical Specifications information.



News

PRESS RELEASE: October 19, 2009

John Odeon owner of Florida Kover Krete™ Systems, LLC announces the availability of all Kover Krete™ Products. General Manager, Mariena Phelps, will continue to help you with all of your Decorative Concrete needs, Monica Stamper will be working with Florida Kover Krete™ Systems, LLC as an independent consultant. She can be reached at 321-217-5322 or monica@koverkrete.com. Orders can be sent to mariena@koverkrete.com or faxed to 352-242-4619.

Florida Kover Krete™ Systems, LLC –
PO Box 121189, Clermont, Florida 34712
Office – 352-394-5350 Fax – 352-242-4619

Links

- [Industry](#)
- [National Plasterers Council](#)
- [The Concrete Network](#)
- [Tools](#)
- [Brick&Block.com](#)



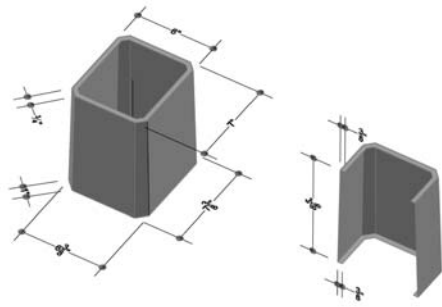
Finally, a concrete finish that combines beauty, durability and economy all in one. Kover Krete™ is designed to cover new or old concrete with a strong, long-lasting decorative protection. Ideally suited for residential uses, it levels and restores old surfaces and adds years of life to new ones.

Besides having a tough finish, Kover Krete™ adds beauty to any working or living environment. Create your own design through a wide variety of available custom colors, styles, and methods of application. Kover Krete™ lets you enhance virtually any concrete surface at a fraction of the cost of replacement.

Since 1989, our Kover Krete™ Products have been proven effective world-wide to repair, protect and beautify existing surfaces.

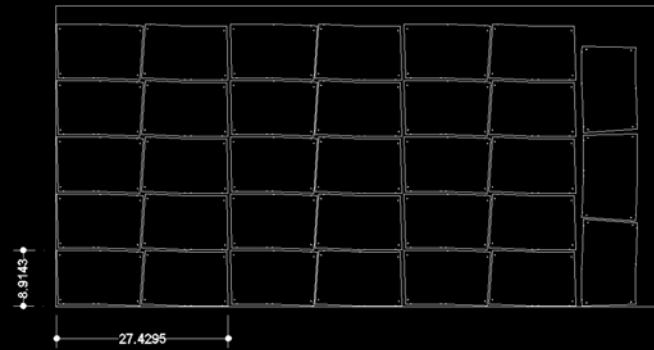
The Kover Krete™ System is an acrylic cementitious coating & overlay system for commercial and residential pool decks, patios, walkways, entries, driveways and parking lots. It combines the durability of concrete with the





Company Name	Castco/Plugs
Address	CALVINO
City	6330 S. MacDR Ave.
State	Castng plug
Material	20ga galvalume

Qty: 108pcs
 Material: 20ga galvalume
 Item is a plug for a concrete casting and should



16.5
 plugs/sheet
 108 plugs
 needed
 6.5 sheets

